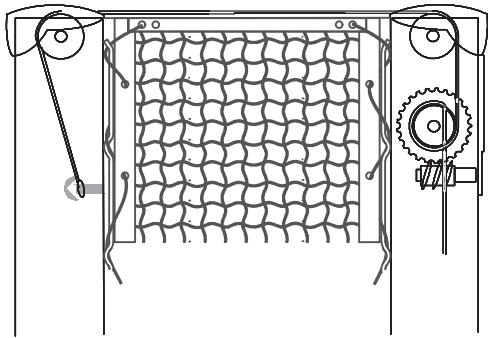
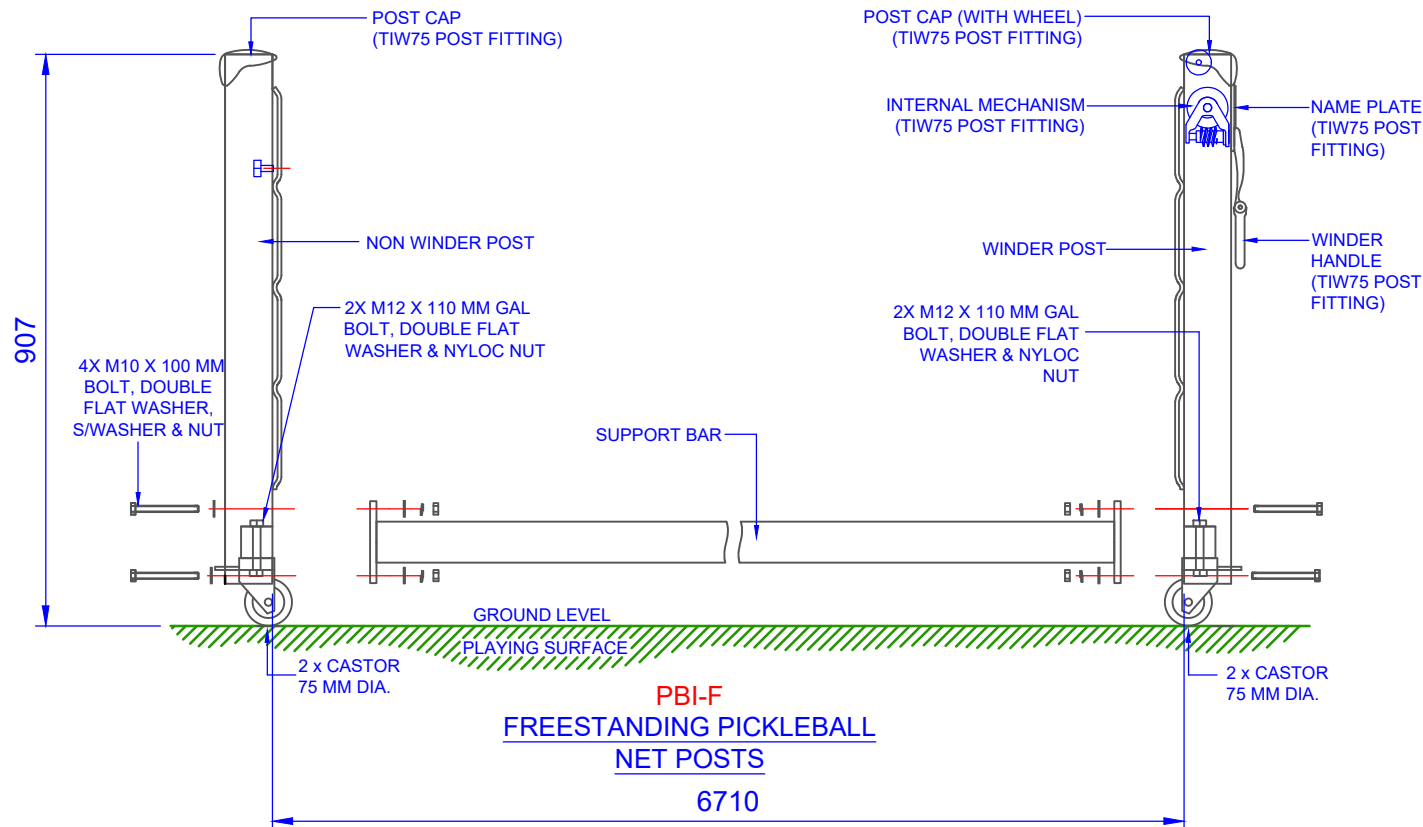


# ASSEMBLY INSTRUCTIONS



## ASSEMBLY INSTRUCTIONS:

1. The castor wheels are supplied preattached to the posts and the internal winder fittings are also pre-attached to the winder post.
2. Attach the support bar to the posts using the M10 x 100 mm S/S hex head bolts, double flat washer, spring washer and nut.
3. Feed the swaged end of the cable through the non winder post cap and onto the internal post hook.
4. Feed the non-swaged cable end through the winder post cap and into the hole into the drum gear (no need to cut the excess cable off).
5. Tension the cable by hand pulling so there is minimum cable to wind around the drum.
6. Turn the handle to take up the cable tension. The drum will only need a few revolutions to tension the cable.



# COMPONENTS

QTY	ITEM
1	NON WINDER POST WITH CASTORS
1	SUPPORT BAR
1	WINDER POST WITH CASTORS
8	M10 X 100 S/S HEX BOLT, DOUBLE WASHER, S/WASHER & NUT
4	M12 X 110 MM GAL HEX HEAD BOLT DOUBLE FLAT WASHER & NYLOC NUT
2	MZHT7532-BPB WHEEL AND CASTOR WITH BRAKE (75 MM DIA. WHEEL, 108 MM HEIGHT, BLUE RUBBER)
2	MZH7532-BPB WHEEL AND CASTOR (75 MM DIA. WHEEL, 108 MM HEIGHT, BLUE RUBBER)
1	SET OF TIW75 POST FITTINGS

TITLE: <b>PBI-F FREE STANDING PICKLEBALL</b>	
DRAWING NUMBER: <b>PBI-F ASSEMBLY</b>	
WEIGHT: -	CUBIC MEASURE -



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