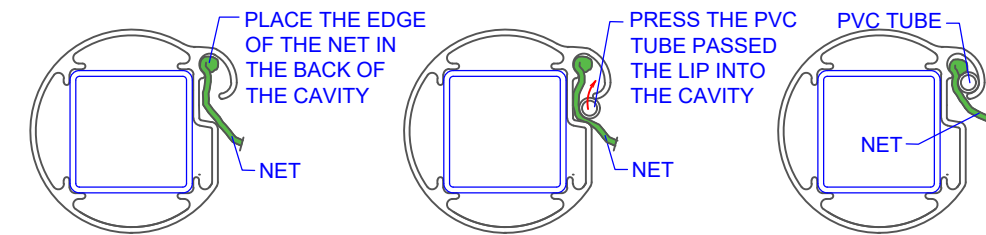
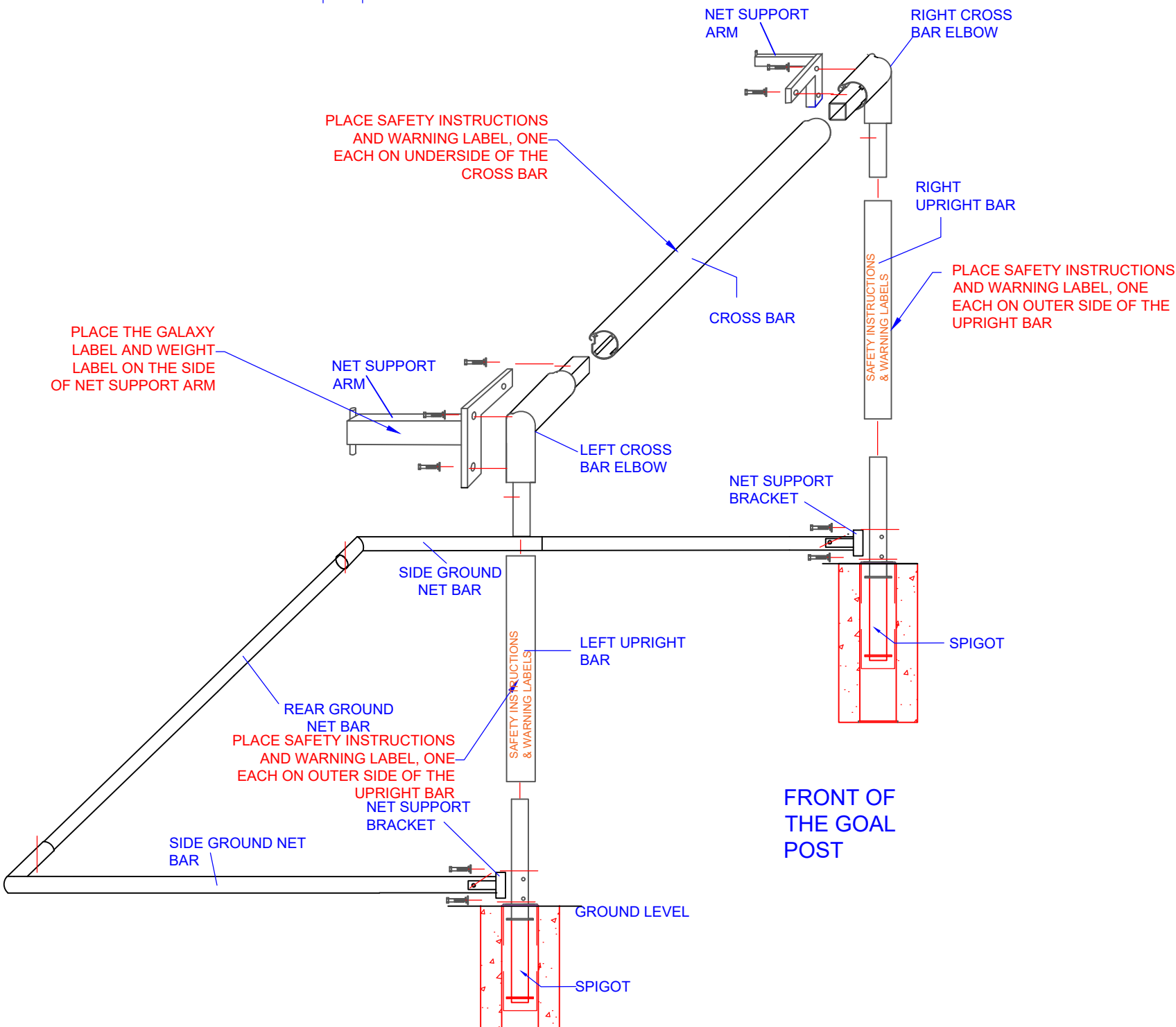


COMPONENTS ONE PAIR of GOALS	
QTY	ITEM
2	CROSS BAR
2	LEFT UPRIGHT WITH SPIGOT
2	RIGHT UPRIGHT WITH SPIGOT
2	REAR GROUND BAR
4	SIDE GROUND BAR
2	CROSS BAR ELBOW - LEFT
2	CROSS BAR ELBOW - RIGHT
2	NET SUPPORT ARM - LEFT
2	NET SUPPORT ARM - RIGHT
2	8 MM PVC TUBE 5100 MM LONG
4	8 MM PVC TUBE 1820 MM LONG
4	GROUND NET SUPPORT BAR BRACKET
20	M10 X 50 MM S/S HEX HEAD BOLT, WASHER & S/WASHER
8	M8 X 50 MM S/S HEX HEAD BOLT, WASHER & NYLOC NUT
2	NET 5.0 X 2.0 X 1.0 X 1.5 M
4	GROUND SLEEVE AND CAP
1	Each Packing, Assembly & Installation sheet



ASSEMBLY INSTRUCTIONS

1. Lay the crossbar and two elbows on the ground, with the cavity facing upwards.
2. Insert the elbows into either side of cross bar and secure them with M10 x 50mm s/s hex head bolts, washers and spring washers.
3. Lay the uprights with spigot in line with the elbows with cavity facing upwards and secure them with M10 x 50 mm s/s hex head bolts, washers and spring washers.
4. Place the ground net bar brackets over the holes in the uprights and insert the M10 x 50mm s/s hex head bolts, washers and spring washers.
5. Place the net support arm over the holes in the elbows and insert the M10 x 50mm s/s hex head bolts, washers and spring washers.
6. Attach the net to the cross bar and uprights while they are lying on the ground by inserting the net edge into the profile then pressing the PVC tube under the track curve.
7. Stand the goal upright and place it into the ground sleeves.
8. Assemble the two side ground net bar and back ground net bar and secure them with M10 x 50 s/s hex head mm bolts and Nyloc nuts
9. Attach the side ground bars to the net bar brackets with M8 x 60mm s/s hex head bolts, washers and Nyloc nuts.
10. Tie the net cord to the net rail pins to reduce sag in the net.

TITLE: GALAXY 52br SOCCER GOALS (IN-GROUND WITH GROUND BARS)

DRAWING NUMBER: ASSEMBLY INSTRUCTIONS

WEIGHT: ONE GOAL - 40 KG
ONE NET - 1.4 KG



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