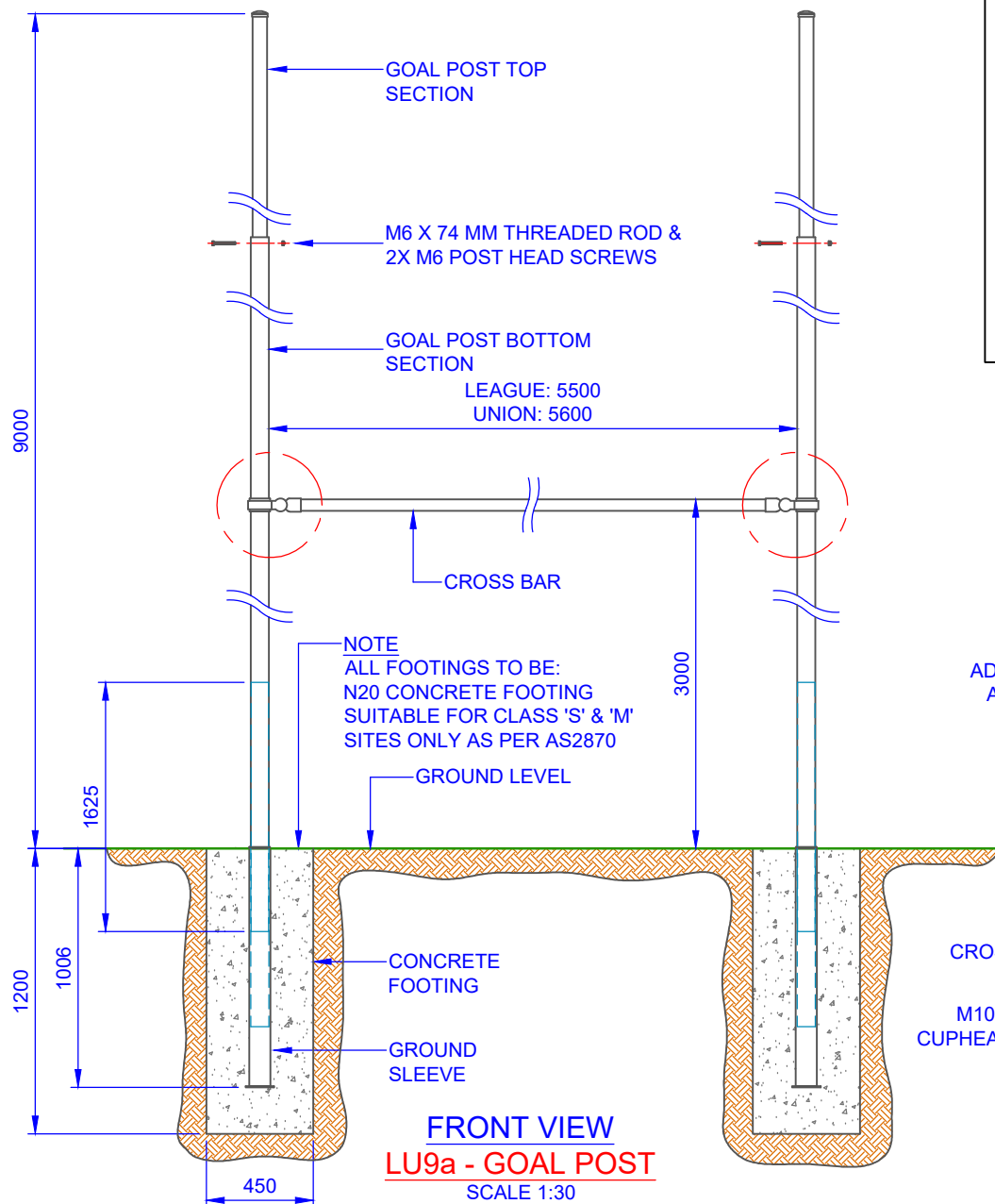
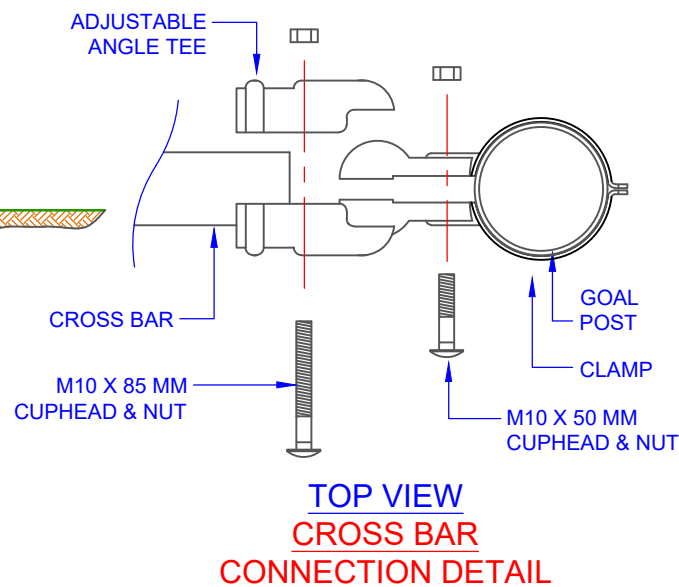


ASSEMBLY INSTRUCTIONS



ASSEMBLY INSTRUCTIONS:

1. MARK THE POSITION OF THE HOLES FOR FOOTING. USE THE RUGBY PITCH CENTRE AS A REFERENCE LINE TO ENSURE THE POSTS ARE CENTERED.
2. CORE DRILL 450 MM DIAMETER, 1200 MM DEEP HOLES.
3. THEN POSITION THE GROUND SLEEVE CENTERED TO THE HOLE AND POUR THE CONCRETE.
4. THE CONCRETE SPECIFIED IS FOR 'S' AND 'M' SOIL ONLY. PLAY HARD SPORTS MUST BE NOTIFIED OF ANY OTHER SOIL CONDITION. THIS WILL INCUR ADDITIONAL CHARGES FOR RE-ENGINEERING THE FOOTINGS.
5. LET THE CONCRETE SET FOR 2-3 DAYS.
6. ONCE THE CONCRETE IS SET, ASSEMBLE THE GOAL POST TOP AND BOTTOM SECTION USING M6 X 74MM THREADED ROD & 2 X POST HEAD SCREWS.
7. INSERT THE POST INTO THE GROUND SLEEVE.
8. ATTACH THE CROSS BAR TO THE POSTS USING CROSSBAR CLAMP.



TITLE: LU9a RUGBY GOAL POSTS
 ASSEMBLY DETAIL 2 OF 2
 FOOTING PLAN

DRAWING NUMBER:
 LU9a RUGBY GOAL POSTS



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