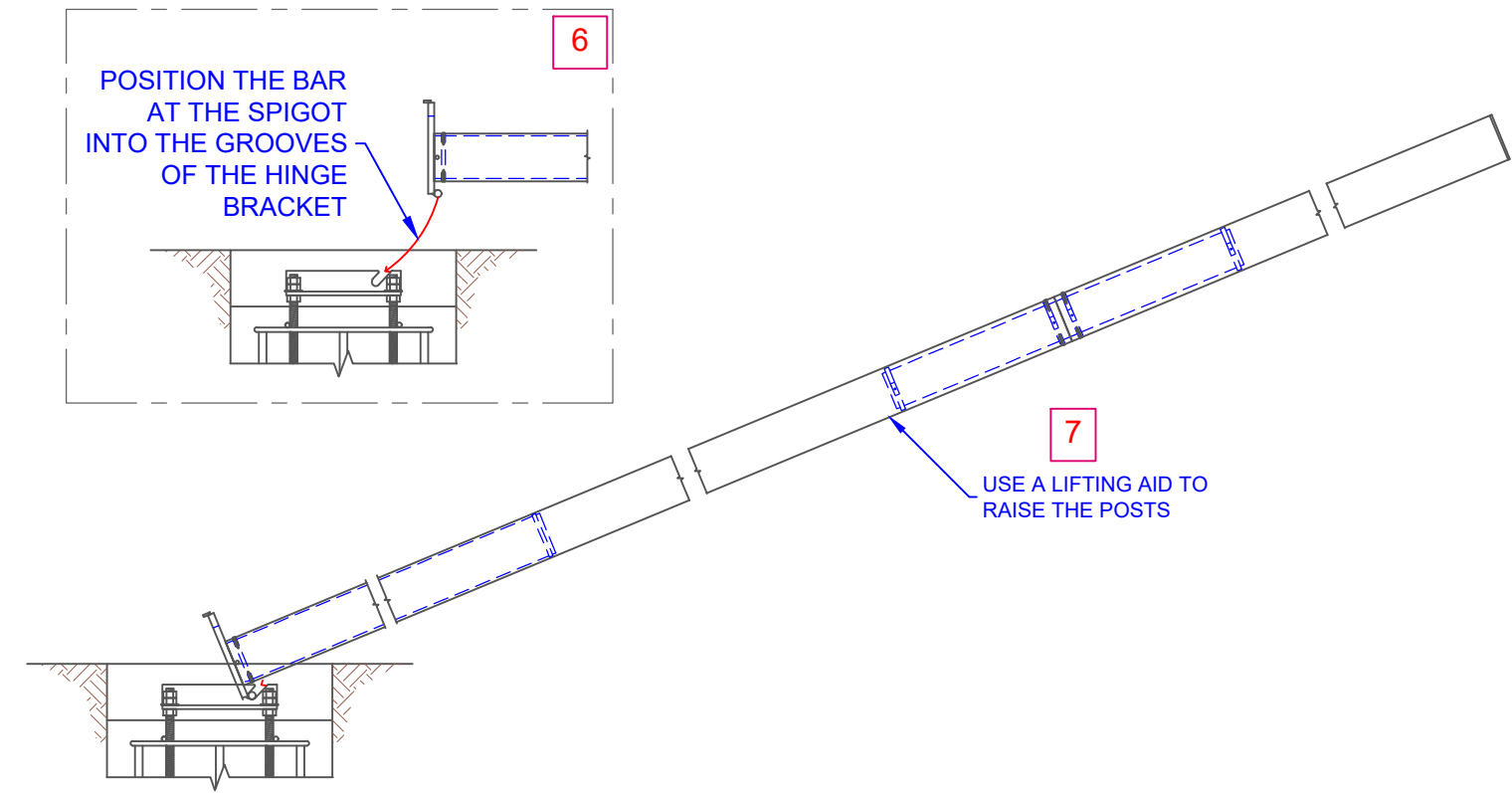
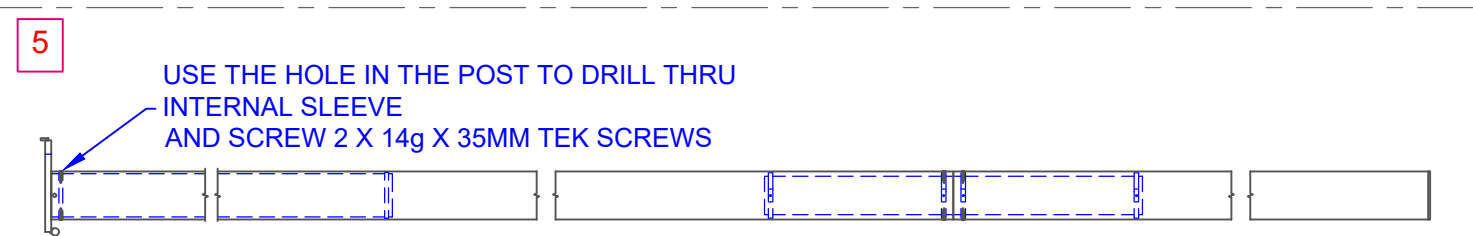
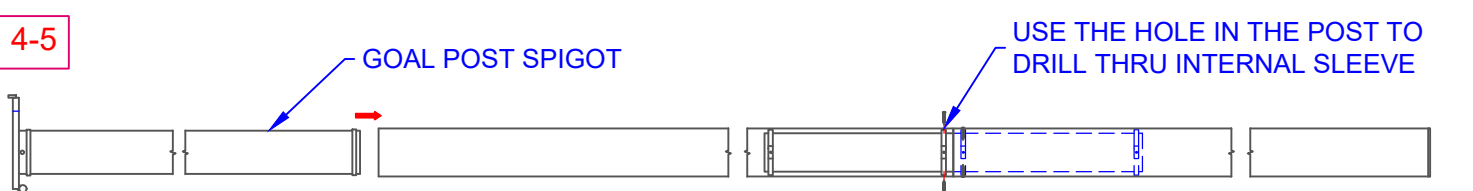
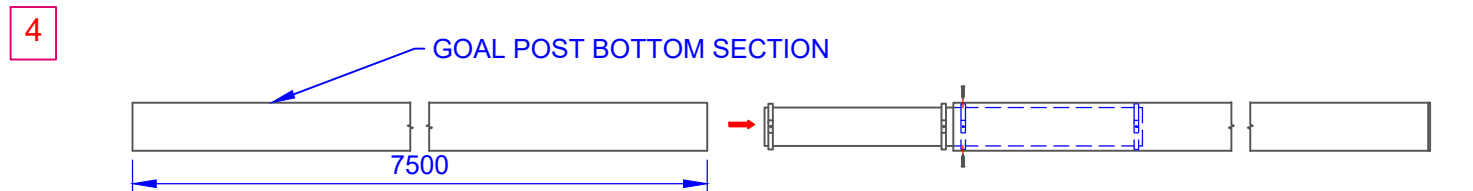
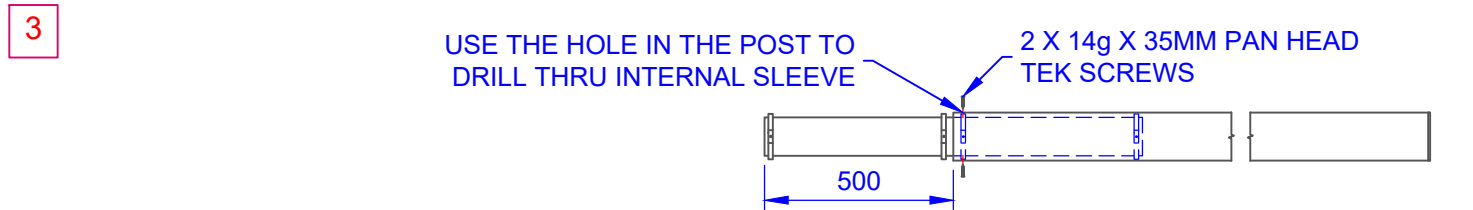
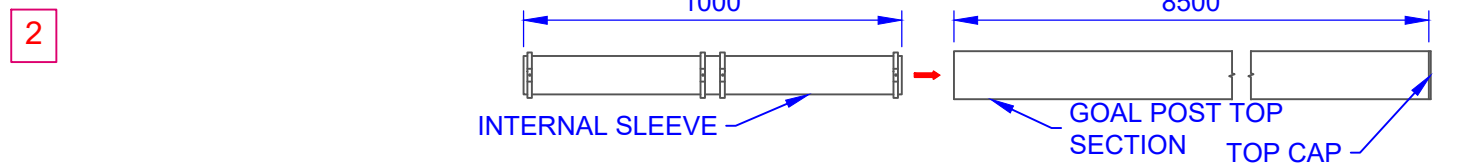


ASSEMBLY INSTRUCTIONS : POST INSTALLATION



FOOTING INSTALLATION INSTRUCTIONS:

STEP 1: IDENTIFY THE COMPONENTS SUPPLIED USING THE PACKING LIST. CONTACT US AS SOON AS POSSIBLE IF ANY PARTS ARE MISSING.

STEP 2: SLIDE THE INTERNAL SLEEVE 500MM INSIDE THE TOP SECTION.

STEP 3: THEN, USING THE HOLES IN THE TOP SECTION DRILL 3 X HOLES INTO 5MM Ø HOLES INTO THE INTERNAL SLEEVE AND SCREW 2 X 14g X 35MM PAN HEAD TEK SCREWS.

STEP 4: THEN JOIN THE BOTTOM SECTION TO THE INTERNAL SLEEVE AND REPEAT STEP 3.

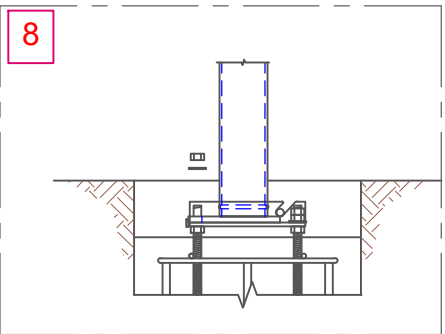
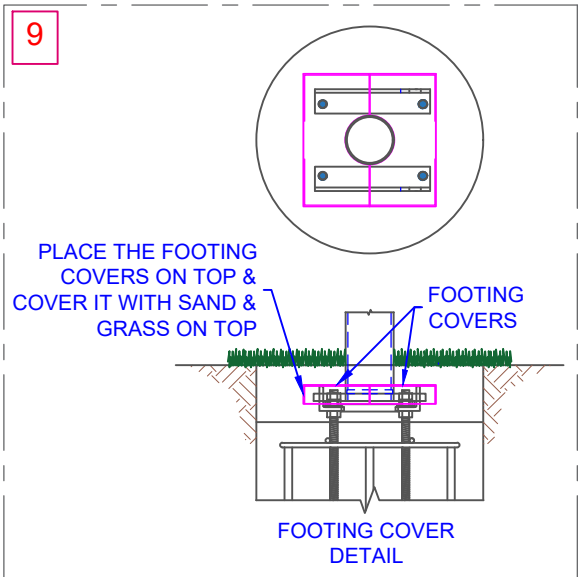
STEP 5: SLIDE IN THE POST SPIGOT INTO THE GOAL POST BOTTOM SECTION AND REPEAT STEP 3.
REPEAT STEP 2 - 3 FOR BEHIND/POINT POST ASSEMBLY

STEP 6: THEN POSITION THE PIN AT THE SPIGOT INTO THE HINGE BRACKET.

STEP 7: USING A LIFTING AID RAISE THE POST UP.
YOU CAN USE CROSS BAR ATTACHED ACROSS A TRACTOR REAR TO RAISE OR LOWER THE POSTS.

STEP 8: THEN FIX THE ASSEMBLY USING M20 NUT AND WASHER. THEY SHOULD BE PROPERLY TIGHTENED.

STEP 9: INSTALL FOOTING COVERS OVER THE BASE



TITLE: AR150 AFL GOAL POSTS ASSEMBLY DETAILS 2 OF 3	
DRAWING NUMBER: AR150	ISSUED ON: 19/08/2024
	
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