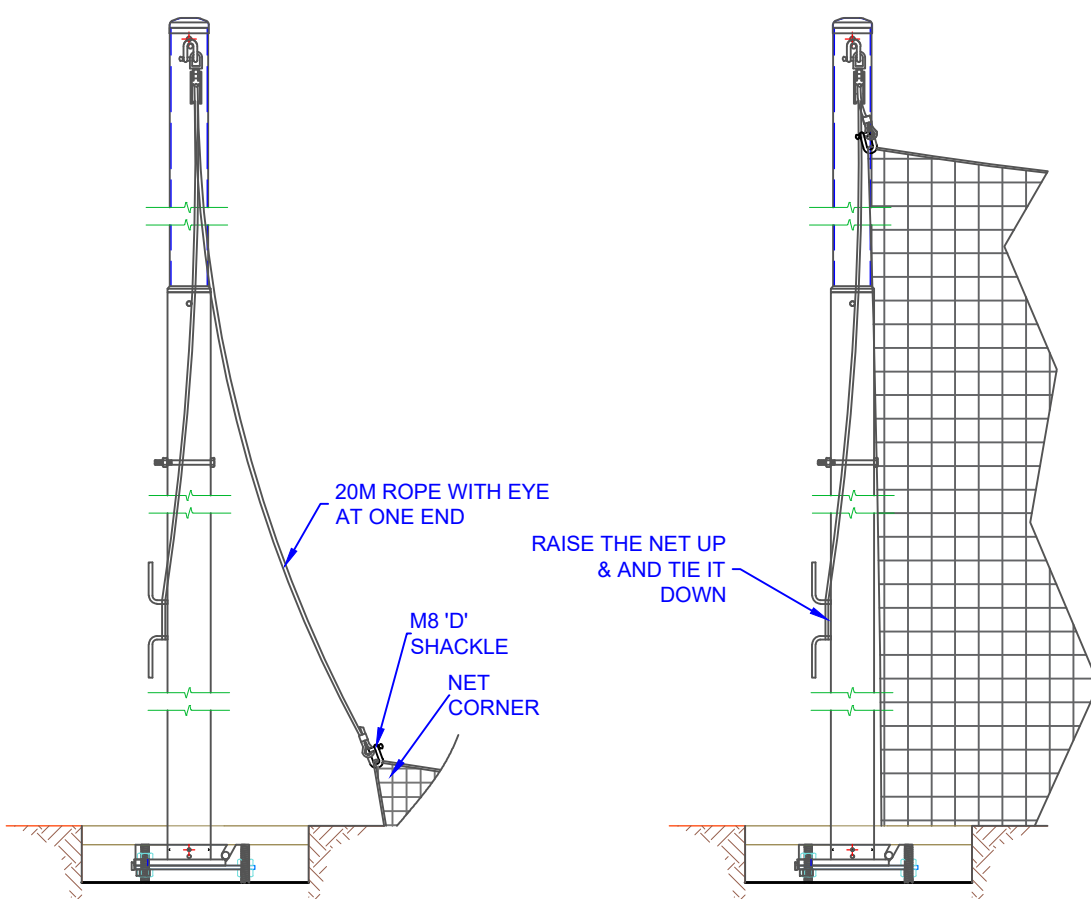


STEP 5 & 6



STEP 7 - 11

- FOOTING DETAILS**
- CORE DRILL 4 NO. OF 600Ø WIDE 1800 MM DEEP HOLE AND CONCRETE THE FOOTING CAGE WITH THREADED ROD AS PER THE PLAN DETAILS. ENSURE THE THREADED RODS ARE POSITIONED AS SHOWN IN THE BP DETAIL. USE SUPPLIED TEMPLATE TO LEVEL THE RODS.
 - ENSURE ALL THE CONCRETE FOOTINGS ARE AT SAME LEVEL.
 - THEN LET THE CONCRETE CURE FOR THE REQUIRED TIME BEFORE INSTALLING THE POSTS.
- INSTALLATION INSTRUCTIONS:**
- LAY DOWN THE NETTING POSTS' TOP AND BOTTOM SECTION AS SHOWN.
 - THEN INSERT THE TOP POLE ON TOP OF THE BOTTOM POLE, ALIGN THE TWO HOLES TOGETHER AND ATTACH THEM TOGETHER USING M12 X 130 MM GAL HEX BOLT AND NYLOC NUT.
 - THEN INSERT THE POST SPIGOT INTO THE BOTTOM OF THE ASSEMBLED SECTION AND SCREW 14g X 35 MM PAN HEAD TEK SCREWS.
 - FEED THE ROPE THROUGH THE PULLEY LOCATED AT THE UPPER POLE. PULL THE ROPE TO ENSURE THAT ROPE IS EQUALLY DISTRIBUTED AND TIE IT OFF TO THE ROPE CLEATS AT THE BOTTOM SECTION OF THE NETTING POSTS.
THIS HELPS TO ENSURE THAT THE ROPES DO NOT FALL DOWN WHILE LIFTING THE POLES.
 - THEN INSERT THE ANGLE MOUNTING PLATES ONTO THE THREADED ROD IN THE FOOTINGS. USE THE BOLTS TO ENSURE THAT THE TWO PLATES ARE AT LEVEL POSITION. CHECK FOR ALIGNMENT.
 - POSITION THE ASSEMBLED POST SUCH THAT THE ROUND BAR AT THE BOTTOM OF THE POLE IS PLACED ON THE GROOVE OF THE MOUNTING PLATES. THEN RAISE THE POST UPRIGHT AND BOLT THE POSTS PROPERLY USING M20 HEX NUT AND FLAT WASHER.
- INSTRUCTIONS TO ATTACH THE NET**
- LAY THE NET ACROSS THE POST POSITION AND IDENTIFY THE TWO TOP CORNERS OF NET.
 - INSERT A M8 'D' SHACKLE AT THOSE TWO CORNERS AND ATTACH THE EYE IN THE ROPE TO THE D SHACKLE.
 - EQUALLY SPACE THE NET ALONG THE MIDDLE POSTS AND REPEAT THE PROCESS.
 - ONCE ALL THE ROPES HAVE BEEN ATTACHED TO THE NET, START RAISING THE NET BY PULLING THOSE ROPES.
 - AFTER THE NET HAVE BEEN RAISED TO THE DESIRED HEIGHT, TIE OFF THE ROPES AT THE ROPE CLEATS LOCATED AT THE BOTTOM OF THE POSTS.

COMPONENTS FOR ONE END ONLY	
QTY	ITEM DESCRIPTION
4	POSTS BOTTOM SECTION (114.30D)
4	POSTS TOP SECTION (101.60D)
4	POST SPIGOT (101.6 OD)
4	ANGLE MOUNTING BRACKET - LEFT 65 X 65 X 10 MM ANGLE
4	ANGLE MOUNTING BRACKET - RIGHT 65 X 65 X 10 MM ANGLE
4	NETTING POSTS FOOTINGS (1550MM)
BOLT KIT	
8	14g X 35 MM PAN HEAD TEK SCREW
16	M20 GAL NUT & GAL FLAT WASHERS
8	M12 X 130 MM GAL HEX BOLT AND NYLOC NUT
ROPE DETAILS	
4	10 MM BLACK POLYPROPYLENE ROPE 20 M LONG WITH THIMBLE EYE ATTACHED

TITLE: ARN10 STEEL NETTING POST INSTALLATION INSTRUCTION				
DRAWING NUMBER: ARN10	CHECKED BY: -			
PROJECT:	DRAWN BY: UMESH			
	DATE: 16/04/2024			
TOLERANCE: 0.0 ± 1.0 0.00 ± 0.5 0.000 ± 0.2	0° ± 0.5° 0.0 ± 0.25°	SCALE: - : -	SYSTEM:	A3
			Oz Ring Pty Ltd Trading as: Play Hard Sports Equipment ABN 79 066 094 559 13 Alex Fisher Drive Burleigh Heads Qld 4220 Phone: (07) 5593 4494 Fax: (07) 5593 4338 Website: www.playhardsports.com.au Email: email@playhardsports.com.au	