



ASSEMBLY INSTRUCTIONS

F72br

1. Lay the crossbar and two elbows on the ground, with the cavity facing upwards.

PLACE THE EDGE

OF THE NET IN

THE BACK OF

THE CAVITY

- 2. Insert the elbows into either side of cross bar and secure them with M10 x 50 mm button head bolts, washers and spring washers.
- 3. Lay the uprights with spigot in line with the elbows with cavity facing upwards and secure them with M10 x 50 mm button head bolts, washers and spring washers.
- 4. Place the net bar brackets over the holes in the uprights and insert the M10 x 50mm button head bolts, washers and spring washers.
- Place the net support bar over the holes in the elbows and insert the M10 x 50mm button head bolts, washers and spring washers.
- Attach the net to the cross bar and uprights while they are lying on the ground by inserting the net edge into the profile then pressing the PVC tube under the track
- Stand the goal upright and place it into the ground 7.
- Assemble the two side ground net bar and back ground net bar and secure them with M10 x 50 button head mm bolts and Nyloc nuts
- Attach the side ground bars to the net bar brackets with M8 x 60mm button head bolts, washers and Nyloc
- 10. Tie the net cord to the net rail pins to reduce sag in the

GALAXY 72br SOCCER GOALS (INGROUND WITH GROUND RAILS)

PRESS THE PVC

TUBE PASSED

THE LIP INTO

THE CAVITY

ASSEMBLY INSTRUCTIONS

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