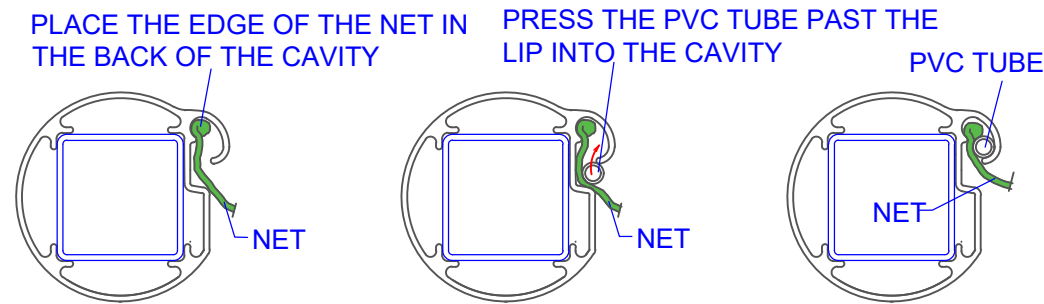
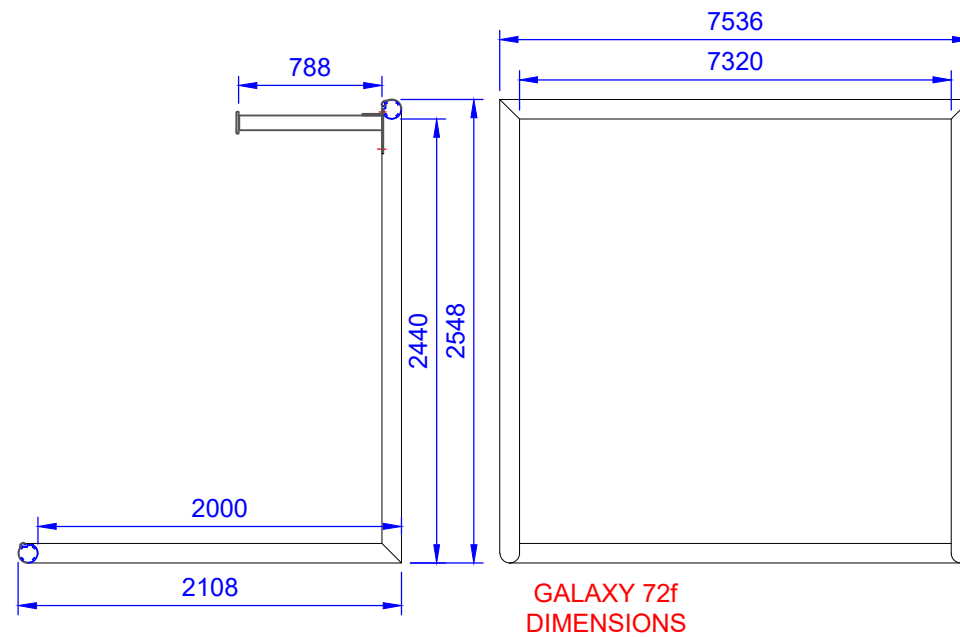


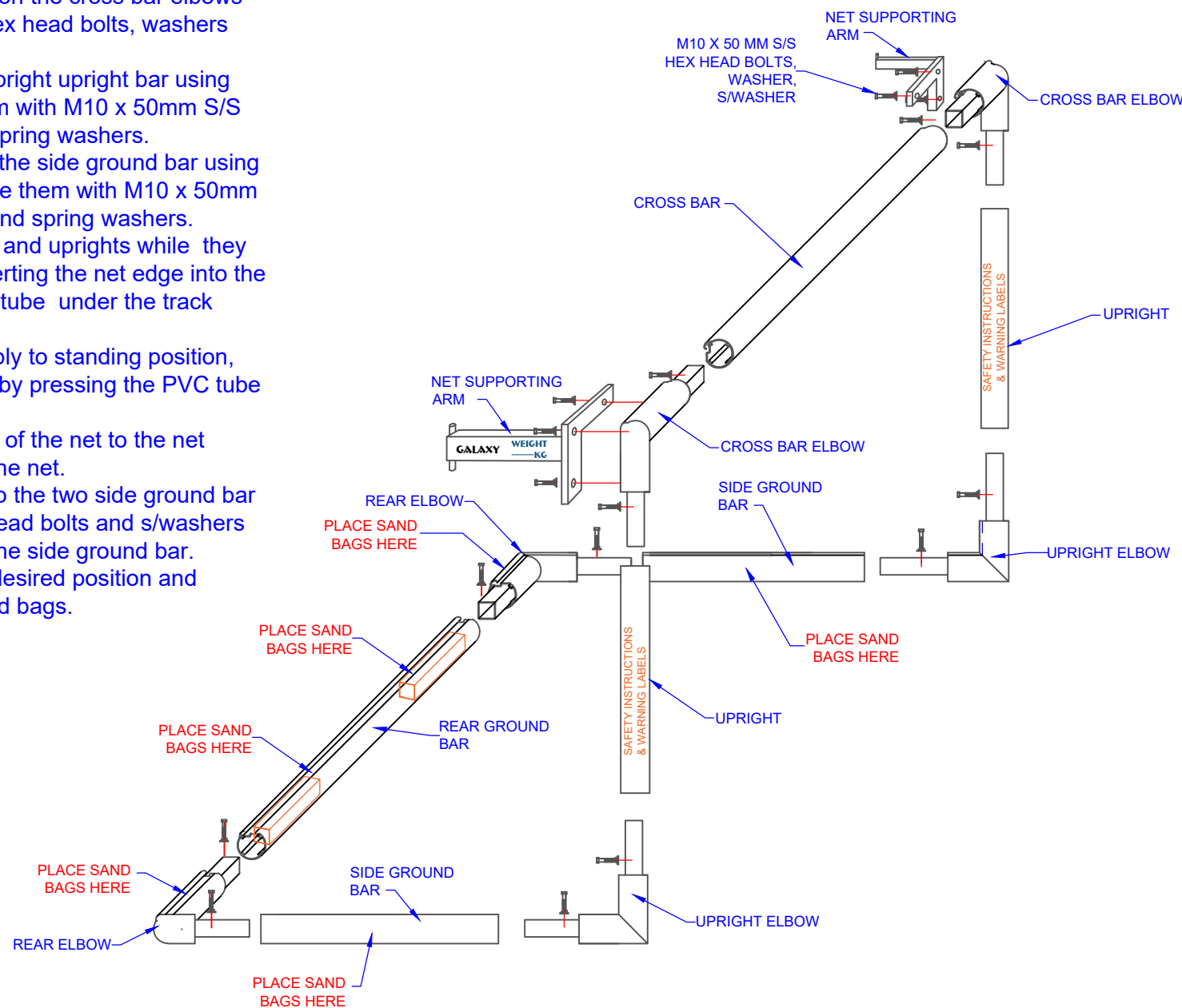


PLACEMENT OF NET INTO THE BAR

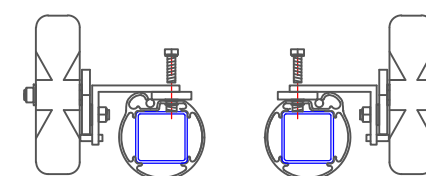
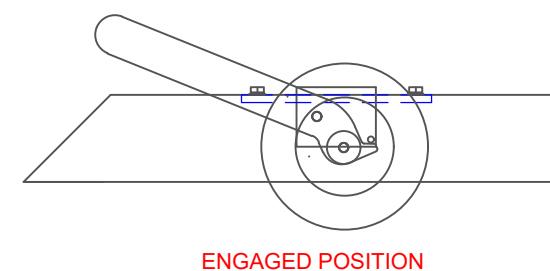
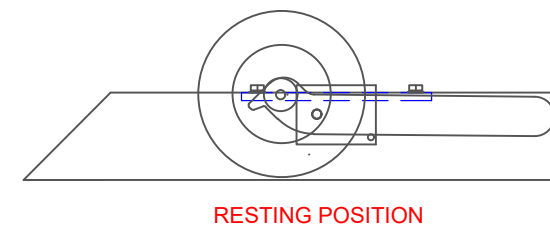


ASSEMBLY INSTRUCTIONS

1. Lay the crossbar and two uprights on the ground. Insert the uprights into the crossbar using cross bar elbow and bolt them together with M10 x 50mm S/S hex head bolts, washers and spring washers.
2. Attach the net supporting arm on the cross bar elbows with three M10 x 50mm S/S hex head bolts, washers and spring washers.
3. Join the side ground bar the upright upright bar using upright elbow, and secure them with M10 x 50mm S/S hex head bolts, washers and spring washers.
4. Insert the rear ground bar into the side ground bar using rear ground elbows, and secure them with M10 x 50mm S/S hex head bolts, washers and spring washers.
5. Attach the net to the cross bar and uprights while they are lying on the ground by inserting the net edge into the profile, then pressing the PVC tube under the track curve.
6. Bring the entire soccer assembly to standing position, and continue to attach the net by pressing the PVC tube under the track curve.
7. Tie the net cord at the top rear of the net to the net support arm to reduce sag in the net.
8. Attach the wheel assemblies to the two side ground bar using m10 x 40 MM S/S hex head bolts and s/washers through the holes marked on the side ground bar.
9. Place the soccer goals at the desired position and secure it with the supplied sand bags.



NOTE FOR THE CUSTOMER:
BOLTS HAVE ALREADY BEEN ATTACHED TO THE ELBOWS.
PLEASE CHECK EVERY ITEM IS ACCOUNTED FOR, IF NOT CALL
US IMMEDIATELY.



ATTACHING THE WHEELS
INTO THE SIDE GROUND BARS

COMPONENTS (ONE PAIR)

QTY	ITEM
2	CROSS BAR
4	UPRIGHT BAR
2	NET SUPPORTING ARM-LEFT
2	NET SUPPORTING ARM-RIGHT
4	SIDE GROUND BARS
2	REAR GROUND BAR
4	8 MM PVC TUBE 12500 MM LONG
2	LEFT SIDE WHEEL ASSEMBLY
2	RIGHT SIDE WHEEL ASSEMBLY
40	M10 X 50 MM S/S HEX HEAD BOLT, WASHER & S/WASHER
2	NET 7.5 X 2.5 X 0.8 X 2.0
2	LEFT CROSS BAR ELBOW
2	RIGHT CROSS BAR ELBOW
2	LEFT REAR GROUND BAR ELBOW
2	RIGHT REAR GROUND BAR ELBOW
4	UPRIGHT BAR ELBOW
12	SAND BAGS
8	M10 x 40 MM S/S HEX BOLT AND S/WASHER

TITLE: GALAXY 72f
SOCCER GOALS

DRAWING NUMBER:
ASSEMBLY INSTRUCTIONS

DATE: 25/03/2022 WEIGHT PER END
175 KG



Oz Ring Pty Ltd
Trading as:
Play Hard Sports Equipment
ABN 79 066 094 559
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Burleigh Heads Qld 4220
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