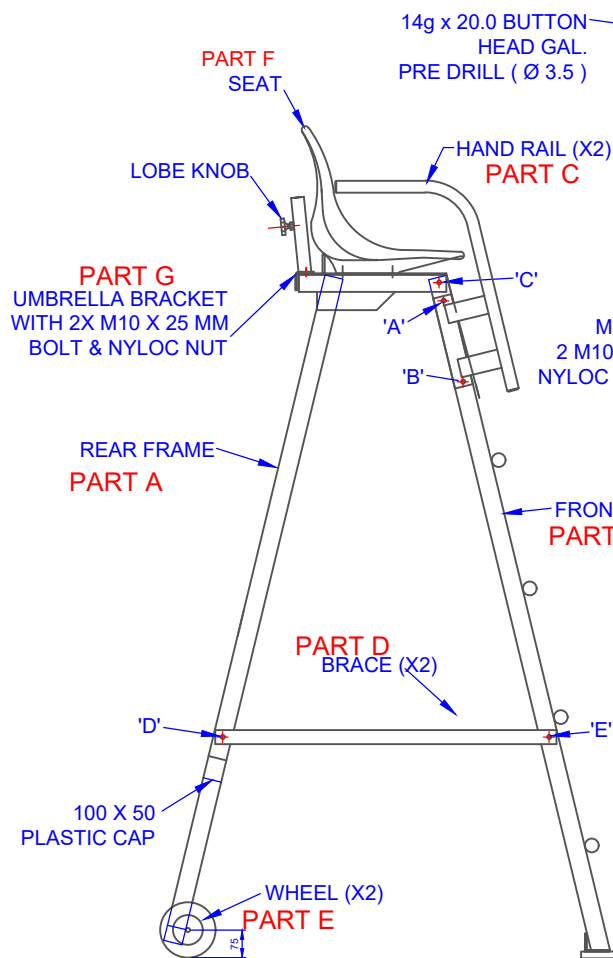


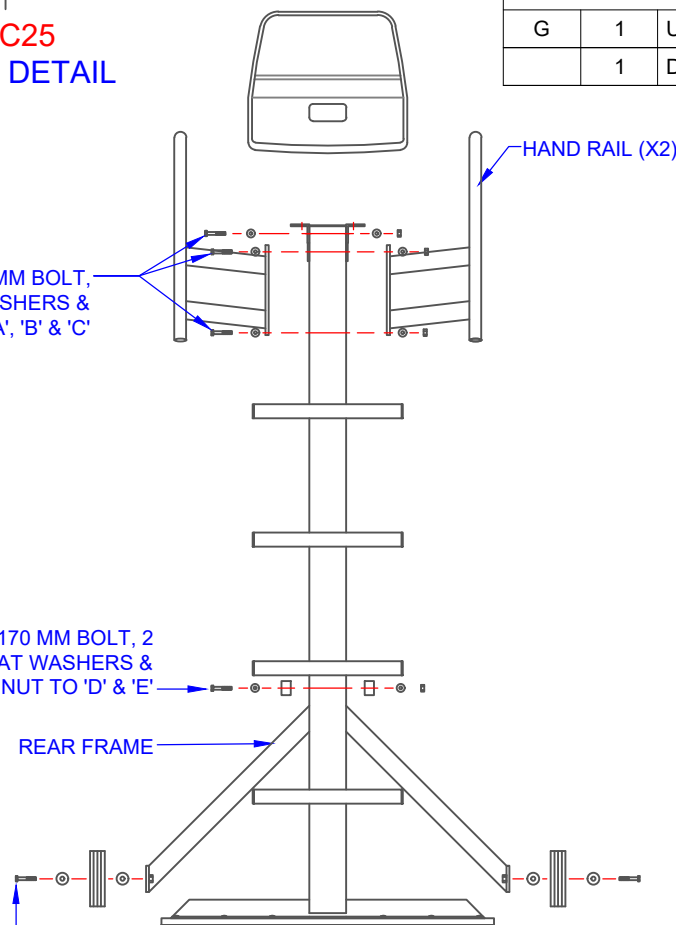
ASSEMBLY INSTRUCTIONS



**TC25
SEAT DETAIL**



**TC25
SIDE VIEW**



**TC25
FRONT VIEW**

COMPONENTS			QTY	BOLT KIT
PART	QTY	ITEM		
A	1	FRONT FRAME	3	M10 X 140 MM GAL HEXHEAD BOLT
B	1	REAR FRAME	2	M10 X 170 MM GAL HEXHEAD BOLT
C	2	HAND RAIL	8	M10 FLAT WASHER
D	2	BRACE	5	M10 NYLOC NUT
E	2	WHEEL	4	M12 FLAT WASHER
F	1	SEAT (WITH SCREWS 14g x 20.0 BUTTON HEAD GAL. PRE DRILL (Ø 3.5))	2	M12 X 70 MM GAL HEXHEAD BOLT
OPTIONAL			OPTIONAL	
H	1	CHAIR	1	M10 LOBE KNOB
	1	BOLT KIT	2	M10 X 25 MM GAL HEXHEAD BOLT
OPTIONAL			2	M10 FLAT WASHER AND NYLOC NUT
G	1	UMBRELLA HOLDER		
	1	DRINK HOLDER		

TITLE: **TC25 TENNIS UMPIRE CHAIR ASSEMBLY**

DRAWING NUMBER: **TC25 ASSEMBLY**

WEIGHT: - CUBIC MEASURE -



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