

CAPABILITY BRIEF



PLAY HARD SPORTS EQUIPMENT

DESIGNERS AND MANUFACTURERS OF INNOVATIVE SPORTS EQUIPMENT



- ATHLETICS
- AFL
- BADMINTON
- BASKETBALL
- CRICKET
- HOCKEY
- PLAYERS SHELTERS
- NETBALL
- PADEL TENNIS
- PICKLEBALL
- RUGBY
- SOCCER
- TENNIS
- VOLLEYBALL
- + CUSTOM WORK



CAPABILITY BRIEF

This Capability Brief offers a concise overview of **Play Hard Sports Equipment** (Oz Ring P/L), including our background, approach, products, business systems, and credentials. It highlights our core capabilities and track record. Additional information on any aspect of our operations is available upon request.



PHS is a leading innovator in the design and manufacturing of sports equipment, creating products that deliver exceptional durability and ease of installation for customers.

At the **forefront of sports innovation**, PHS designs, tests, and manufactures products that are both technically advanced and visually inspiring, all while adhering to Lean Manufacturing principles, to solve common sporting equipment design faults and provide long lasting equipment.

With over **32 years of unmatched expertise**, PHS has been delivering premium, Australian-designed sports assets, setting the standard for quality and performance.

PHS PRODUCT INFORMATION FOR ARCHITECTS, COUNCILS AND SPORTS CONSTRUCTION COMPANIES.

Here at Play Hard, we embody several core beliefs that we live by to ensure you get the best sporting equipment.

We want you to be able to:

- ✓ Experience top quality sports equipment so you can enjoy the best playing experience and get the most out of your physical activity
- ✓ Avoid common equipment design issues, as PHS products have been innovated to avoid familiar design faults in standard products
- ✓ Receive professionally designed sports equipment that is innovative and unique. Everyone is sure to be impressed when they see the high standard of equipment you possess
- ✓ Only need to install once as our sports equipment is designed to last you a lifetime





“

I HAVE BEEN IN THE SPORTS CONSTRUCTION INDUSTRY FOR THE PAST 15 YEARS. INITIALLY WITH TEAM SPORT AND NOW WITH POLYTAN ASIA PACIFIC. PLAY HARD SPORTS HAVE BEEN AT THE FOREFRONT WITH NEW DESIGNS WHEN IT COMES TO DISCUS AND HAMMER CAGES

”

INTRODUCTION

Play Hard Sports Equipment (PHS) is one of Australia’s leading designers and manufacturers of sports equipment. Since its founding in 1993 by Trevor and Radmila Bowman, who pioneered the revolutionary leaf spring basketball ring, the company has been guided by their vision and leadership, as well as their creativity for solving common equipment issues. Over the years, they’ve driven the company’s growth, developed innovative products, and fostered a culture of excellence.

PHS has earned a strong reputation for quality and innovation, creating advanced, SMART equipment that propels sports into the 21st century. Our products cater to a wide range of sports, including tennis, pickleball, basketball, rugby, AFL, athletics, soccer, futsal, hockey, cricket, netball, and volleyball, designed for use at stadiums, clubs, and recreational levels.



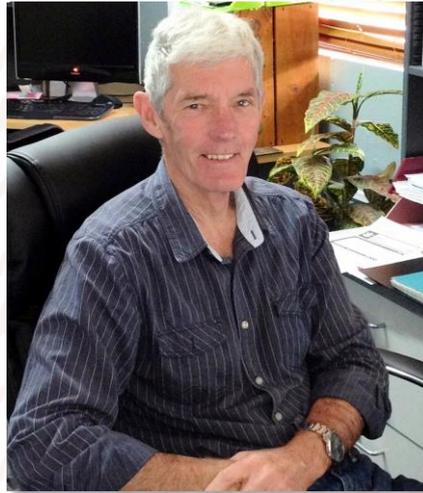
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PERSONAL STORY FROM THE OWNERS & DESIGNER, TREVOR AND RADMILA BOWMAN:



What made you originally start the business and what kept you motivated?



“We didn’t intend to start a business; it was a case of inventing a product and working out what to do with it (which meant starting a business).

*Before starting the business, I occasionally visited schools and parks on weekends to practice basketball (as it was a hobby and passion of mine) and **found a lot of basketball rings missing or bent.***

*One day, I got an idea for a spring tensioned basketball ring from a bulldog clip. Rad and I thought back then that we had something, so I joined the NSW Inventors Association and got advice from **Joe Viglione** (inventor of the OzTent 30 second camping tent) about how to market the product.*

Soon after, a spring maker helped with sample springs while a local fabrication shop made the rings, and a friend of ours painted them (the rings) on his clothesline. We then produced an A4 flyer and faxed these to as many schools as possible and waited for orders to come in.

***Rad and I had fulltime jobs at the time**, so the spring ring was a side-line to reality. One day, Joe suggested I share a trade show stand with him at the **Chicago Sporting Goods Expo**. I was then invited to visit the largest sporting goods manufacturer after the expo to show their R&D chief my product. He instantly liked the innovation of the basketball ring and offered a manufacturing licencing agreement.*



*Six months after returning home (to Australia), I was flown back to Chicago to sign the licensing agreement. I was picked up at the airport by a stretch limousine driver and taken to **Porter Athletic Equipment Co.***

After signing the agreement, I spent half the day on a tour of their factory and that evening was taken to the Chicago Bulls V Golden State Warriors basketball game featuring Michael Jordan, Scotty Pippan and Australia’s Luke Longley.

What an experience!”

How did you want your business to be and how did you want to help others?



*“In the early days we had no business plan and no idea who our competition was or what our customer base could be. **Great way to start a business!**”*

*Our business grew because one thing led to another, where customers were asking for more products and custom designs. We were soon asked for backboards **(which Rad used to spray paint them against our back fence)** and then basketball poles. That is when we started manufacturing. A friend would then come to our place and weld a basketball tower whenever we got a school order.*

Each product we made had a design element which was an improvement on other products we saw. For example, some basketball towers have the pole attached centrally to the backboard and not at the ring where the stress is. Also, some backboard frames were smaller than the backboards which provides poor ball rebound quality and increases stress on the perimeter of the board. So, we made our frames to fit the backboards & provide support all the way around the backboard”

What's your mentality when it comes to designing/creating new products?



*“My design process does not have a budget in mind. The process usually starts with what the rules of the sport require, what problems I can see with existing products, and how to create a point of difference which helps when competing on price. **I avoid checking what others are doing because that leads to tweaking someone else's work and you can also end up copying problems.**”*

Designing is always about making something better from listening to coaches, athletes and venue owners. Everyone has something they do not like about products. For example, all manufacturers world-wide that make hammer throw cages, use eight support poles. We designed ours with four poles which provides better vision of the thrower, the thrower feels less claustrophobic and does not fear the implement hitting a pole and coming back.

Our design has now changed the way other manufacturers design their cages (plus: we have a single pole concept cage with lights, media screens and electric winches on the drawing board for 2026!)”.



First Thor 9 Hammer Throw Cage (Albury) – Denis Wilson (the technical advisor for World Athletics) asked PHS to design a cage compliant with the newly approved 9m high gate layout.

OUR COMMITMENT AND MISSION

Since its inception in 1993, PHS has expanded into international markets, providing product solutions to customers in **New Zealand, Papua New Guinea, the United States, the United Kingdom, and the Channel Islands**. We continue to grow, with a focus on serving the European region to ensure global access to our high-quality, diverse product range.

Trevor and Radmila are also committed to **supporting local businesses** by sharing industry insights, hosting Q&A sessions, and offering guidance on how to participate in larger events—such as the **Olympic Games**—to help them grow and thrive.

PHS is committed to designing new products that solve common functionality issues with regular equipment, while also creating a unique design that pushes into the modern era. We want our customers to benefit from durable, **'stand out from the crowd'** products, where we also undertake custom work and designs to suit our customers needs/requirements (where possible).



Trevor Bowman hosting a Q&A session at Queensland's Business Connect Event – July 2025



Trevor Bowman sharing the stage at the Brisbane 2032 Procurement Program Launch – October 2025



Scan me for more information on our events!

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Trevor Bowman pictured with Tammy and Dragos at FSB International Trade Fair in Cologne Germany. Francisca Arellano from PHS also attended – October 2025

PRODUCTS & SERVICES

PHS products are designed and manufactured in house on the Gold Coast and comply with the rules and regulations of the relevant sport's governing body as well as national and state government regulations. In addition, our basketball equipment complies with the Queensland Education Department Basketball Equipment Specification July 2023.

Each basketball tower design has been **load and cycle tested to 100,000 cycles** and has **engineer certification**. PHS' design department are happy to modify standard products or custom make items to suit our client's needs on request.

In December 2024, PHS moved to larger premises and installed a new, bigger spray booth, a laser cutting machine for both sheet & pipe, a CNC router, and a 100T press. This will allow us to do more in-house. PHS also carries out Mig & Tig welding of steel and aluminium by very experienced staff.

In 2026, PHS will see the introduction of **Robotic welding to improve efficiency and accuracy**.

SERVICES

- ✓ PHS use in-house CAD designing by a CAD Engineer/Designer.
- ✓ External engineering services are used to certify products by a structural engineer.
- ✓ PHS are moving towards ISO certification.
- ✓ PHS liaise with experienced, local contractors to carry out the installation of our products (within Australia).

PRODUCTS

ATHLETICS:



Throw Cages: World Athletics Certified Hammer and Discus cages, troughs, trays, circles, trolleys

Hurdles & Track: Collapsible & Adjustable Hurdles, Steeplechase, water jump, lane barrier gates, carts

High Jump/Pole Vault Mat Covers: Made using COLORBOND® Cladding with a steel frame

Triple/Long Jump: Sand Pit Cover, trough, tray and boards

Multipurpose Trolleys & Stands: catering for Javelin, Discus, Shot Put, Hurdles, Pole Vault, Winners Podium, Starters Stand, Timers Stand



Scan me to check
out our projects!



SPORTS COURTS:

Basketball: Full size, fixed, rotating basketball/netball, side swing Raptor

Tennis & Pickleball: Internal Winder or quick net release Ratchet (external) posts with stainless steel fittings and brass internal gear mechanism, freestanding, pivoting, fixed, Umpire Chairs

Volleyball: Fixed height, sliding height adjustable, and competition posts available, Beach Volleyball

Futsal: Free standing with concealed Net Tracking, Integrated in fence line

Netball: Fixed height and telescopic with heavy duty rings

Futsal: Both indoor and outdoor futsal goals are integrated in fence line. Combination Basketball/Futsal goal

Ground Sleeves: To suit all sport product ranges with Posts. Ground Anchors, sandbags

FIELD SPORTS:

AFL: Posts available in aluminium, spigots on hinged base plates, retaining net

Cricket: Sight screens (Static and Rotational) on low profile track

Hockey: Competition and club hockey range available, Sin Bins, Shelters

Rugby: Posts available in aluminium with hinged sleeves when over 9m high

Soccer: Free standing and In-ground with concealed Net Tracking for easy net attachment with longer lasting performance capabilities

Players Shelter: Players and Coaches Shelter and Technical Benches with choice of Tiered seating levels and double-sided option

Padding: Wide range of post padding to suit various sports/product ranges: Basketball, Netball, Volleyball, Rugby, AFL



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Aurora10-T2: Aurora Players Shelter with 2 Tiers to suit 10 players
(located at Barossa Park, South Australia)



EQUIPMENT FOR HOME:

Basketball: Full and Practice size, rotating basketball/netball, side swing Raptor

Netball: Fixed height and telescopic with heavy duty rings

Tennis: Internal Winder or quick release Ratchet posts with stainless steel fittings and brass internal gear mechanism

Soccer/Futsal: Free standing with continuous Net Tracking for easy net attachment and Futsal goals integrated into the fence line. Dual Futsal/Basketball Unit for multipurpose play



Galaxy F32: Portable Soccer/Futsal Goals



Alcatraz: Futsal/Soccer Goals integrated in fence line

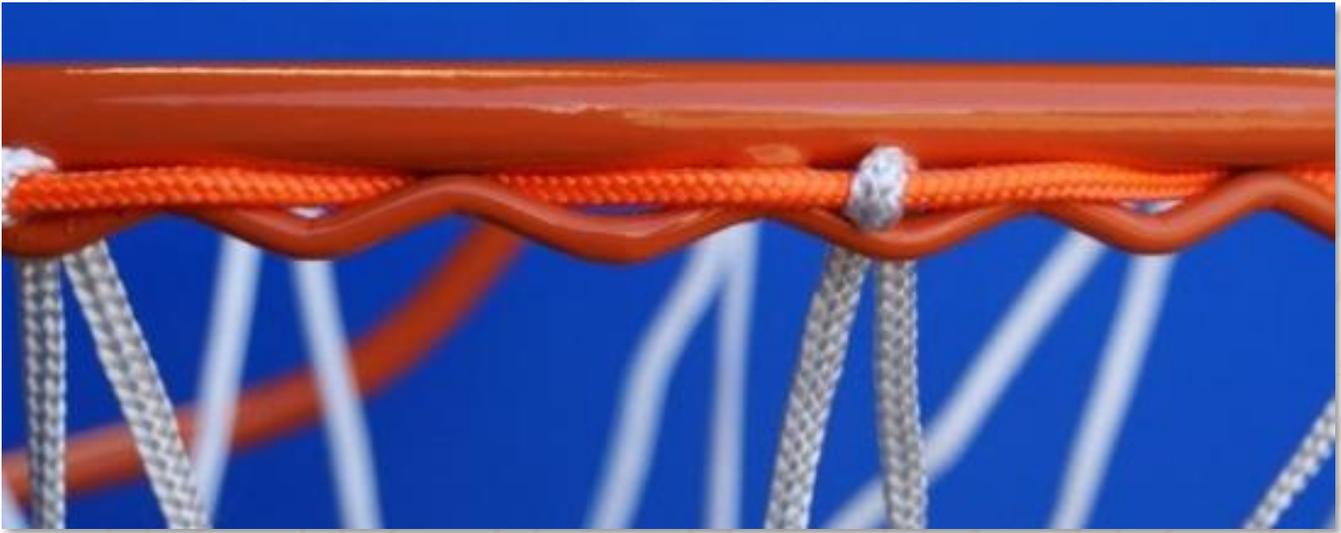
INNOVATIONS & SIGNATURE DESIGNS

OZRING™ COMPETITION SPRING RING

Patented, maintenance free spring ring with a 50mm wrap around brace and 16mm high tensile rim. It's designed to last longer than conventional spring tensioned rings as it features a rubber cushioned spring return, safety side covers, and Waverail Net Tie system that will never tangle the net.



THE WAVERAIL™ Basketball Ring Net Tie system is the sole advancement in net tie ideas in the world. With conventional ring net hooks, they often break off and players get cut fingers from the net hooks when slam dunking. Our Waverail Net Tie method eliminates all these issues and hazards for players.



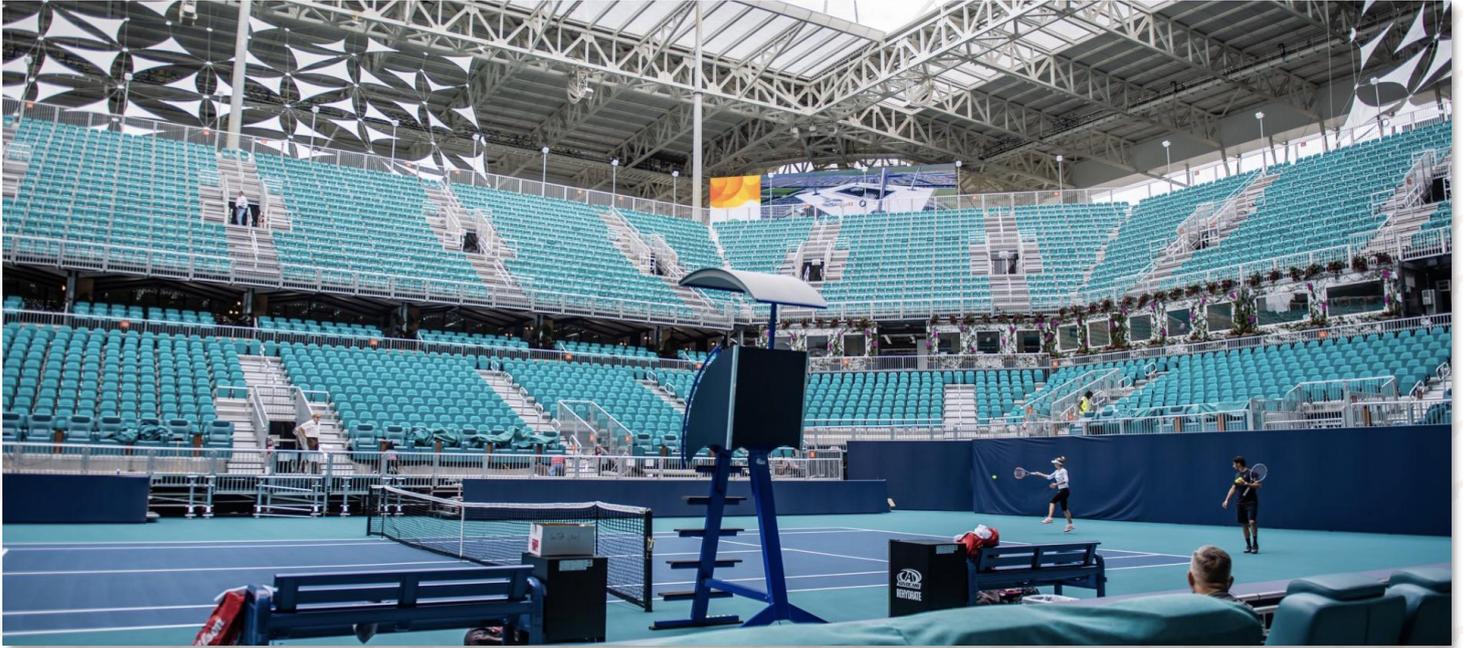
EXCALIBUR TENNIS NET POST (INTERNAL WINDER)

75mm square Tennis Net Posts made using 8000 ULTRAGAL C350 to deliver super scratch-resistance and comprises Zinc, Aluminium, and Magnesium. Integrated with stainless steel and bronze internal gears that are longer wearing than brass and provide precise winding action.



TENNIS UMPIRE CHAIRS

Our range of Umpire Chairs are the most unique on the market and have been used in the Australian Open, Pat Rafter Tennis Arena Brisbane, and the Miami Open USA.



WORLD ATHLETICS CERTIFIED PRODUCTS



PHS are the only company in the Southern Hemisphere manufacturing Certified Hammer & Discus Throw Cages: Thor 9, Thor 10, and Apollo. Designed with a 3 and 4 pole support system, our Throwing Cages are featured across the globe in Stadiums, Clubs and Arenas across Australia, New Zealand, United Kingdom, Channel Islands, and USA.



MODERN PLAYERS SHELTER AND SPECTATOR SHELTER

Designed using UV Polycarbonate material, our Players Shelters and Technical Benches are 4 degrees cooler than clear acrylic and provide superior shelter overhang to enable greater sun and wet weather protection to players.



Scan me for more information on
our Aurora and Solara Shelters!



REMOVABLE/ROTATING CRICKET SIGHT SCREENS

Eclipse R Cricket sight screen with a low-profile post and rail track with mesh screen panels painted white, and the reverse side painted black. Each screen pivots in a support carriage which travels along the track.



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RAPTOR SIDE-SWING BASKETBALL TOWER

An innovative single-pole side-swing Basketball Tower that's perfect for multi-sport courts or your home. It's more streamlined than other designs where it can be set in line with the main pole, features a lightweight frame with a full size Polyboard Backboard, and is easy to install. This gives significant space behind the baseline for tennis to be played as well.



HIGH JUMP MAT COVERS

Made using COLORBOND® Cladding, our galvanized steel framed High Jump/Pole Vault Mats feature a tilt-a-door opening on one end, as well as hard rubber wheels – 2 fixed & 2 swivel - for easy maneuvering.



HOCKEY PLAYERS SHELTERS, SIN BIN AND BAG HOLDERS

The full range of Hockey sports assets designed for Commonwealth and Olympic Games facilities.

(Pictured below are products designed and customised for the 2018 Gold Coast Commonwealth Games)



GALAXY SOCCER GOALS

FIFA standard competition goals are the top of the range model. They are designed using PHS Profile Aluminium and are available in both In-Ground or Freestanding, as well as various sizes to suit your needs. Perfect for Stadium use, Clubs, Events, Schools and Residential purposes.



SPORTS EQUIPMENT THAT GOES AS HARD AS YOU DO

As the **leading designer in innovative sports equipment**, in Australia, our motivation is to provide our customers with long lasting, unique product designs that stand out from the crowd, possess longevity, and truly make a difference to the way you play, by designing products that avoid common equipment faults and issues.

PHS can also custom make products to suit your needs, whether it be for your **Home, School, Sporting Club, Athletics Track and Field, or Top-Level Competitions**. All products are engineer certified where necessary, as we employ the strictest quality assurances with all our products and ensure keen attention to detail is always upheld.

TESTIMONIALS

*“Play Hard Sports Equipment (PHS) installed all Throw cages - as per the CCQ SP2 Program. All staff were present and available for asset management at the **2018 Australian Athletics Championships** 15-18 February and **XXI Commonwealth Games Gold Coast** competition 25 March – 14 April 2018. During those two major events Play Hard Sports Equipment (PHS) provided support with multiple installations and removal of the main track cage before and after the 2018 Australian Athletics Championships, the main XXI Commonwealth Games Gold Coast competition days and closing ceremony - in accordance with specified transition timeframes.*



*“It was an **absolute pleasure** to work with Trevor Bowman, Steve Dart and the entire Play Hard Sports Equipment team who collaborated effortlessly and displayed superior responsiveness and great teamwork to deliver this project without any delays. We have really enjoyed working with such a dynamic team and look forward to more great partnerships in the coming years”.*

Geoff Waters - Lead Project Manager

Cockram Construction QLD Pty Ltd

XXI Commonwealth Games Gold Coast



SPECIAL HIGHLIGHT

PHS was awarded the sports equipment supply contract for the 2018 **XXI Commonwealth Games Gold Coast**. Supplying 26 different sporting products, most of which were custom designed such as volleyball player’s shelters, beach volleyball observation chairs, remote controlled vehicles used for transporting equipment back to the athletes, hockey player shelters, mountain bike observation seats, podium transport boxes, and tailored boxing bell stand.





*“The **Townsville Sports Reserve** is one of the nation’s premier locations for track and field athletics. Situated in a naturally beautiful region the venue is centrally located, easily accessible and affordable. The state-of-the-art facilities provides an unparalleled and world class experience to athletes and fans alike. The latest addition to these facilities, a brand spanking new design Thor 10 throwing cage, manufactured by Play Hard Sports Equipment Australia and World Athletics certified, saw its first national record last weekend when Brisbane’s Matthew Denny threw 80.48m to set a new Under 20 hammer record. The new cage received rave reviews. With facilities like these it’s no wonder the Townsville Sports Reserve has carved its niche as one of Australia’s hottest track and field destinations.”*



Jim Minehane – Queensland Official
Athletics North Queensland



*“As part of a complete rebuild of the **Bill Stewart Athletics track** in East Burwood, Victoria, we had a Play Hard hammer cage installed. During a thorough investigation of all cages available we decided that the Play Hard cage was second to none. Built for Australian conditions and made of a galvanized steel construction, with square netting making it easier to see through, and the simplicity of the front gates’ operation. It was clear that the Play Hard cage was the only choice. We made a conscious effort as a committee to buy Australian-made wherever possible, and not only Play Hard’s price is more than competitive, their products stand up against the best in the world. Everything that we purchased from Play Hard is of a robust construction and quality, built to outlast the others and for those reasons we could not be happier”*

INTERNATIONAL MARKET & EXPORTING

We ship globally which means wherever you're located, we can organise your products to be sent directly to you/your place of installation, or for overseas customers, to your nearest port. We have a wide range of our products that are featured across the globe in New Zealand, Papua New Guinea, USA, United Kingdom and more. We also have partnered with Sport & Play UK, who are based in the United Kingdom, who distribute our Thor & Apollo Throwing Cages to the UK and surrounding regions.

PHS are looking to expand into Europe with our UK partner Sport & Play, as well as increasing our presence in the US.

PAST SUCCESS

We have distributed a wide range of our products to various parts of the world that have been hosted at global events and venues. Some of these include:

- ‡ **Hard Rock Stadium, Florida, USA** (*TC60i Showcase Umpire Chair*)
- ‡ **Guernsey, Channel Islands** (*Thor 10 Hammer Cage*)
- ‡ **University of Iowa, USA** (*Thor 10 Hammer Cage*)
- ‡ **London Stadium, United Kingdom** (*Thor 10 Hammer Cage*)
- ‡ **Pacific Games, Papua New Guinea** (*AR151a AFL Goal Posts, AP30 Padding & Eclipse Cricket Sight Screens*)
- ‡ **Meadowbank Sports Centre, Edinburgh, UK** (*Apollo Discus Cage*)
- ‡ **Pulman Park, New Zealand** (*Thor 10 Hammer Cage*)
- ‡ **2022 Commonwealth Games, Birmingham** (*Thor 10 Hammer Cage*)
- ‡ **Aurora Players Shelter launched, 2020**
- ‡ **Technical Shelter for Hockey**

UNDERSTANDING OF MARKET NEEDS

Our Thor Hammer and Apollo Discus Cages, along with various Athletics equipment, are **World Athletics Certified** and have been designed for **competition use across the world**. This means that all our World Athletics Certified products comply with the Athletics specifications needed for competition and event use.

As products on the market, and customers' needs, are continuously changing and evolving, PHS are motivated and determined to keep innovating **new designs for worldwide availability**. For example, we introduced our Hockey Technical Shelters for Level 1 and Level 2 events, where we had custom designed Aurora Shelters for the XXI Commonwealth Games.

We are also in the process of exploring our new hurdle concept '**Pegasus**', as well as a single-pole hammer throw cage '**Cobra**'. **Check them out!** Scan the QR codes below to view a video of both the Pegasus Hurdle in action, along with the concept of the Cobra Hammer Throw Cage:



Scan me!

WORKING RELATIONSHIPS



Here at PHS, we employ a team of **skilled and experienced personnel** and effective management systems that enable the business to consistently deliver products to meet the specified requirements and commitments made to all our clients. Thanks to our hard-working team and supportive professional relationships, PHS offer over 270 various sports equipment products for a range of sport codes.

We believe in **challenging the status quo** in everything we do, which is why we like to **think outside the box** to continuously upgrade and create innovative products. We truly aspire to be at the forefront of innovation and to inspire individual athletes and entire sports teams to constantly be evolving and pushing the envelope of their own definition of excellence. Everything we're working on is an investment in building assets for tomorrow's champions.

PHS are National Corporate members of the Sports and Play Association, as well as international partners of Sport & Play UK.

We also strive to build and maintain relationships with suppliers that you can rely on and customers, as we believe in the value of adopting a collaborative approach with our clients and supporting local businesses. In addition to providing value aligned with consistent and keen pricing, we look to build client relationships around their objectives and strive to be proactive and develop solutions that meet those objectives. We're rewarded with repeat work from clients that include:

- ★ Grassports QLD and VIC
- ★ Sport & Play UK
- ★ Turf One
- ★ Tuff Group
- ★ Australian Sports Equipment
- ★ Premier Sports & Leisure
- ★ All Sport Projects
- ★ West Coast Sporting Surfaces
- ★ Tennis Warehouse
- ★ Polytan
- ★ City & Regional Councils
- ★ Stadiums Queensland



We proudly support our network, as they do for us, and see these relationships as crucial to our business development and the support we can give to customers and our community.



LOCAL ARTIST, LUKE CLOSE, CAPTURES THE SUNRISE & SUNSET FOR ELDERS MEMORIAL PARK IN LISMORE

"The sunrise and sunset signify opportunity for new days, new beginnings and new choices,"

“

Luke said.

”

"It's about reflecting on your day and problem solving what's happened in your day. And doing that 365 days a year."

LOGISTICS AND DISTRIBUTION CHANNELS

Our products are flat packed onto pallets and plastic wrapped with the necessary padding to ensure safe delivery. Our trusted freight partners will take care of every delivery stage for you, where we will prepare the export documentation, to pass through customs, prior to dispatch. In some cases, a crane truck or forklift can also be organised at the delivery location to assist with unloading your items.

Export orders are palletized or crated with ISPM15 Timber or Plastic Pallets to meet bio security requirements.

INTERNATIONAL QUALITY STANDARDS AND CERTIFICATIONS

Some of our Athletics products are **World Athletics Certified** (formally IAAF), which means that they are eligible for international competitions. Our products that are World Athletics Certified are:

- Apollo Discus Cage
- Thor 9 and Thor 10 Hammer Discus Throw Cage
- THM25 Conversion Circle
- TDS30 Discus Circle
- TSP35 Shot Put Toe Board
- TPV15 Pole Vault Trough
- TLJ Long/Triple Jump Boards



PHS Netball Goals meet the new regulations for **Netball Australia and International Netball Regulations**. PHS are also looking to get out Hockey Goals certified by the **International Hockey Federation**.

QUALITY CONTROL

We uphold the highest standards of quality and care across all our products. Each item undergoes thorough quality checks at every stage of production, followed by a comprehensive final assessment before dispatch. This ensures that every product meets our rigorous standards before reaching our customers to provide continuous quality consistency across our products.

We value the feedback of our customers regarding our products so that we can make continual improvements.

We are also looking at becoming ISO certified.

SUPPORT AND AFTER-SALES SERVICES

If you wish to get in touch with us at any stage, we are available from **8am to 4pm Monday to Friday**, Australian Eastern Standard Time. You can call us directly on **(+61) 7 5593 4494**, or you can send us an email to email@playhardsports.com.au and we will get back to you within 24 hours.

Additionally, all our products are provided with an Operation & Maintenance Manual, Warranty Certificate, and Installation Instructions to ensure you have all information to use and care for your products. **PHS** are also partnered with **Sport & Play UK** who distribute and install our **Thor & Apollo Throwing Cages across the UK and surrounding regions** and can be contacted if you are based in this zone.

MANAGEMENT SYSTEMS

PHS has developed its own management system over time that effectively coordinates each of the key functions within the company, enabling us to control and optimise all aspects of our production.

In 2009 PHS introduced Lean Manufacturing throughout the organisation. Through the Lean process, PHS has eliminated waste whilst preserving quality in our products; it has allowed PHS to maintain all product manufacture in Australia.

All staff in our fabrication and warehouse have completed the Certificate IV in Competitive Manufacturing which has enabled PHS to continue its Lean journey. We are proud to be an Australian made product and an Australian owned business

A SNAPSHOT OF PHS MOVING FAST INTO THE FUTURE...

Here are some of the major developments that PHS have achieved:

- ⚡ Awarded for Design Innovation for the World Athletics certified Thor and Apollo series throw cages in 2015.
- ⚡ Launching into USA and UK markets with revolutionary award-winning Thor and Apollo Hammer Discus throw cages.
- ⚡ Excalibur Premium Tennis Posts
- ⚡ Raptor (Side swing) basketball towers and the competition Ozring™ with waverail™ ring design
- ⚡ Premium sports equipment placements nationally: Sydney Olympic Park, Westcoast Eagles AFL Elite Training Facility (pictured), CBUS Super Stadium Gold Coast (pictured), Queensland Sports and athletics Centre (QSAC), Queensland Tennis Centre Brisbane, KDV Sports Academy Gold Coast, and the BLK Performance Centre – the official premier Gold Coast Commonwealth Games training facility for Hockey, Beach Volleyball and Athletics and Internationally at the London Stadium, Sultan Qaboos Sports Centre Oman and Omni Amelia Island Plantation Resort Florida USA.
- ⚡ Partnering exclusively with Gill Athletics (North America)
- ⚡ Partnering with Sport and Play UK (Great Britain)
- ⚡ New product designs & Innovations: Aurora Players Shelter, Cobra Hammer Throw Cage (concept) and single-pole Pegasus Hurdle (concept)
- ⚡ Key-note speaker at the Brisbane 2032 Supplier Portal Launch, as well as the Business Chamber QLD event ‘Business Connect’ – Q&A blog discussing procurement for major events (*with reference to XXI Commonwealth Games 2018*)
- ⚡ Expanding into Europe and exhibiting at FSB in Cologne





- 1993** Establishment of the Business (*OzRing Pty Ltd*)
- 1994** Date of Incorporation: 25th August, 1994
- 1995** US Patent for OzRing (*Spring Tensioned Basketball Ring*)
- 1997** Finalist in the Australia Post Small Business Awards
- 1998** Finalist in the Australia Post Small Business Awards
- 1998** Business relocated to the Gold Coast
- 2001** Design Registration: Tennis Net Post with Ratchet Winder
- 2005** IAAF Certification of Hammer Cage
Design Registration: Tennis Net Winder
Winner of Burleigh Chamber of Commerce Small Business Award
- 2006** Runner-up: Sports Contractors Association: Chain Lid Cover
- 2007** IAAF Certification of Discus Cage
Winner: Sports Contractors Association: Tennis Post Barrel Winder & Safety Handle
- 2008** Design Registration: Raptor Side Swing Tower
Winner: Sports Contractors Association: Soccer Net Attachment System
- 2009** Commenced Lean Manufacturing
Winner: Sports Contractors Association: non-surfacing for the Raptor, Single-pole, Side Swing Basketball Tower
- 2010** Winner: Sports Contractors Association: non-surfacing for the removable Cricket Net System
- 2013** Patent: Basketball Waverail Net Attachment (*Basketball Ring Net*)
- 2014** Finalist in the Asia Pacific Action Coach Business Awards
- 2015** Finalist in the Asia Pacific Action Coach Business Awards
- 2015** Exhibitor at FSB Trade Show in Cologne, Germany
US Patent for Athletics Hammer/Discus Throwing Cages (*Thor & Apollo*)
- 2016** Signed 20-year licensing deal with Gill Athletics USA
Signed licensing deal with Protec Sport France
Sale of first Throwing Cages into the USA
Exhibitor at ASBA Technical Meeting in Florida, USA
US Patent for T-Model athletics hurdle: 'Pegasus'
- 2017** Exhibitor at FSB Trade Show in Cologne, Germany
Exhibitor at ASBA Technical Meeting in New Orleans, LA, USA
Released the new PHS Galaxy Soccer Profile
- 2018** Provided custom products for XXI Commonwealth Games, Metricon Stadium, Gold Coast
- 2019** Exhibitor at FSB Trade Show in Cologne, Germany
EclipseR Sight Screens on variable track, installed at Drummoyne Oval, NSW
UK trade visit to Sport & Play UK: Thor Throw Cage modernization program, coordinated by UK Athletics
Premium Show Court Umpire Chair acquired for 2019 Miami Open, USA
Indigenous North Coast Community Housing Project: Supported with custom set of S100 Basketball Towers
PHS profiled on 7NEWS Gold Coast as a local business – 1 year on from the XXI Commonwealth Games

BEHIND THE GAMES Podcast launched video on YouTube – motivational podcast with athletes & brands

Announced an international partnership with 10-S Tennis Supply, Pompano Beach FL, USA

Thor Hammer/Discus Cage placed at the Queen Elizabeth Stadium, United Kingdom

2020 Covid – new product designs for Aurora Players Shelters & Technical Shelters

2021 QSAC Stadium Gold Coast – Designed, manufactured and installed 2 indoor javelin runway sets and an indoor hammer throw cage

2022 Supplied a Thor 10 Hammer Cage for Birmingham Comm Games

2024 New spray booth, laser cutting machine, and moved to other premises for additional space

2025 Trevor presented at the Brisbane 2032 “Meet the Buyer” Procurement Event, supported by Business Chamber Queensland, a key industry launch designed to connect suppliers, government buyers, and decision-makers involved in delivering a successful Olympic and Paralympic Games in 2032 and launching the first 50 Expressions of Interest (EOI) packages. Trevor provided his insights into how to position your business for future Games contracts, tenders, and partnership opportunities – after winning a major Gold Coast event contract in 2018.

Trevor Bowman was also the key-note speaker for the Brisbane 2032 Supplier Portal Launch. Exhibitors at FSB cologne.

Starting in 2026 The BEHIND THE GAMES LinkedIn® Live Series - features athletes, brands and sports businesses all sharing their unique stories in the business of sports. Capturing true and inspiring stories of individuals and businesses that make up the amazing sports ecosystem in Australia and around the world of entertainment, sports, and business.



Photo: Trevor Bowman, Radmila Bowman, and Franciso Arellano at the Brisbane 2032 Olympics Supplier Portal Launch event

CORPORATE SUMMARY

| | |
|---|--|
| COMPANY NAME | Oz Ring Pty Limited (trading as Play Hard Sports Equipment) |
| CAN/ABN | 066 094 559 / 79 066 094 559 |
| COMMENCED OPERATIONS | June, 1993 |
| OPERATING CENTRE | 13 Alex Fisher Drive Burleigh, QLD 4220 Australia PH: 1300 851 518 email@playhardsports.com.au |
| WEBSITES | www.playhardsports.com.au www.hammerdiscuscages.com |
| AFFILIATIONS | Sports and Play Association (SAPIA) Sport & Play UK World Athletics City of Gold Coast Athletics Australia Business Chamber QLD 2032 Brisbane Olympics |
| ACCREDITATION | <u>World Athletics:</u> Thor Hammer Throw Cages Apollo Discus Cage TDS30 Discus Circle TDS35 Portable Discus Circle THM25 Conversion Circle |
| TURNOVER | 3m+ |
| MANAGEMENT ADMINISTRATION & LABOUR | General Manager, Accounts Manager, CAD Designer/Engineer, Office Administration, Fabricators, Laser Cutter, Spray Painter, Warehouse Staff. |
| INSURANCES | Public & Product Liability: Vero Insurance Policy No: LCL024769980 \$20,000,000 Marine Insurance Workcover QLD WNA980799446 |
| MANAGEMENT SYSTEMS | Lean Manufacturing In-house Workplace Health & Safety Checklists: includes Risk Assessments, Hazardous Chemicals Register and Risk Management, Plant & Equipment Risk Assessment and Management and more Annual Test n Tag Procedures Fire Safety Checklists Site Work Risk Assessment and Site Induction including SWMS |

GET IN TOUCH WITH US



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YouTube

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